

Work Order ID 144013

Wednesday, March 30, 2016 7:09:13 AM

144013

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Item ID: D2732-030 **3.150** Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: **133** Stop ***NS2***
 Item Name: Rubber Cushion - 3"
 Start Date: 3/30/2016 Start Qty: 150.00 ***150*** Cust Item ID:
 Required Date: 4/8/2016 Req'd Qty: 150.00 ***150*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: MAR 30 2016 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2732	Rev B1								
100		0.00							
100									
Packaging	Memo	0.00							
Packaging	Cut as per dwg (3.00")								
110	QC6- Inspect dimensions to drawing	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <u>St410</u>	0.00							
120									
Packaging	Memo	0.03							
Packaging									

133 FF MAR 30 2016

133 DAS 38 9-89 MAR 31 2016

133 MAR 31 2016 DAS 6 9-89

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Required Date: 4/8/2016 Req'd Qty: 150.00 ***150*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.25							
Quality Control									

MLJ APR 01 2016

MLJ MAR 31 2016

Picklist Print

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Parent Item: D2732-030

D2732-030

Parent Item Name: Rubber Cushion - 3"

Start Date: 3/30/2016

Required Date: 4/8/2016

Start Qty: 150.00

Required Qty: 150.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	156.3207	0.25	39.47368	35 feet		
D2732									**		FF	MAR 30 2016	
Rubber Cushion (\$per foot)													

Location

ST412

117118

Loc Qty

156.3207355

156.320735

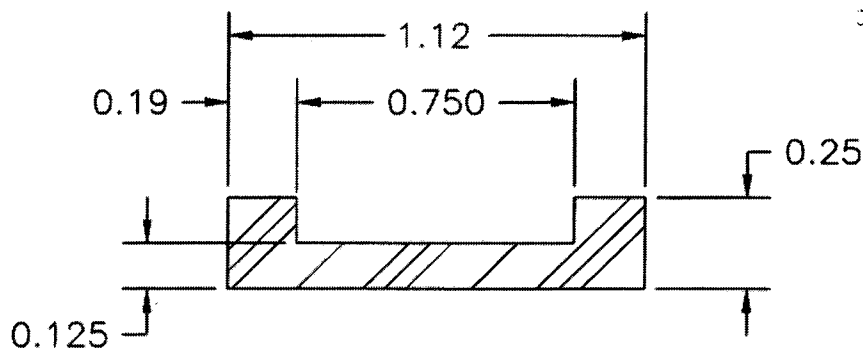
Loc Code

133



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
BI	<i># 4</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 144013 MJS
16-03-30